



Certificate
No. 6180-05



CERTIFICATE

Inspecta Sertifiointi Oy has granted this certificate as proof that the quality system of

Suomen Vaimennin Oy
Järvenpää

complies with the requirements of the standard

ISO 3834-2:2021

Certification covers

Welding of buffers, shock absorbers, dampers and other components for railway vehicles.

The certificate is issued on 2022-10-20
(first issue 2010-10-20).
The certificate is valid until 2025-10-20.

Maija Vanttaja, Managing Director

The certificate is valid on condition that the quality system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.kiwa.com/fi.

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Inspecta Sertifiointi Oy



Certificate Annex

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Suomen Vaimennin Oy
Laurilantie 5
FI-04410 JÄRVENPÄÄ

Scope of activity

Type of product(s)	Welding of buffers, shock absorbers, dampers and other components for railway vehicles.
Product standard(s)	EN 15085-2:2007 (CL1) EN 15085-2:2020 (CL1 D P M) EN 13802:2013
Parent material group(s) (CEN ISO/TR 15608)	1.1, 1.2, 1.3, 3.1
Welding and allied process(es) (ISO 4063)	135 (manual, mechanized and robotic)
Documents used by the manufacturer (not mentioned above) in relation to conformity to EN ISO 3834-2 (EN/ISO standards / non EN/ISO standards)	
ISO 9001, ISO 9606-1, ISO 14732, ISO 14731, ISO 9712, ISO 15607, ISO 15609-1, ISO 15611, ISO 15613, ISO 15614-1, ISO 17637, ISO 17662	
Responsible welding coordinator	Petteri Souru, IWE/IWI-C
Deputy of Responsible welding coordinator	Hannu Koistinen, IWS

Inspecta Sertifiointi Oy

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